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FOR:

**SEPARATION PARTICLES** 

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# SEPARATION PARTICLES

#### Field of the Invention

The present invention relates to magnetic particles for the separation and manipulation of biological compounds. More particularly, the invention relates to streptavidin-derivatised colloidal Fe<sub>3</sub>O<sub>4</sub> particles.

#### **Background of the Invention**

Many molecular biological methods make use of the capture and solid-phase manipulation of compounds. Such methods include solid-phase DNA sequencing, DNA/RNA hybridisation, separation of polymerase chain reaction (PCR) products, labelling of single-stranded nucleic acid probes, gene assembly, *in vitro* mutagenesis, yeast artificial chromosome (YAC)-screening, DNA cloning, sequence-specific purification of DNA/RNA binding proteins, cell separation and isolation of bacteria etc.

A number of capture methods rely on the interaction between biotin and biotin-binding proteins such as avidin or streptavidin. Streptavidin is a preferred biotin-binding protein as it has four identical subunits each of which has a high affinity binding site for biotin making it suitable for use in the rapid and efficient isolation of biotin-labelled target molecules. The appropriate biotinylated compounds vary according to the application but include compounds such as double-stranded and single-stranded DNA, RNA, proteins, sugars and lectins.

A popular method for such capture and solid-phase manipulation relies upon the use of streptavidin-coated monodisperse magnetic particles, such as those supplied by Dynal A.S. (Dynabeads<sup>TM</sup> M-280 Streptavidin) which are highly uniform, superparamagnetic, polystyrene beads coated with a polyurethane layer. The stability of the interaction between biotin and streptavidin enables manipulations such as DNA strand melting, hybridisation and elution to be performed without affecting the immobilisation of the biotinylated compound while the magnetic particles allow separation through exposing the beads to a magnetic field gradient. However, such beads are expensive and cumbersome to produce.

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Other methods are known in the art. Thus WO 96/37313 discloses complex magnetically responsive microparticles which can be coated with surface-active molecules, such as streptavidin, to effect separation of biological materials. Similarly, US 5,693,539 describes polymer-coated magnetic particles which may be conjugated to binding moieties such as avidin or biotin for the purification and/or separation of bio-molecules. Biotinylated lipid-coated magnetic nanoclusters bearing avidin surface residues have also been described in the literature for use in affinity capture (Sonti S.& Bose A., Colloids and Surfaces (1997) 8 (4); pp 1999-204). However, as with the DYNABEADS<sup>TM</sup> M-280 Streptavidin product described above, the preparation of these magnetic particles or nanoclusters is both complex and expensive.

There is therefore a need to provide a simple composition of magnetic particles for the separation and manipulation of biological compounds that can be prepared more readily and more cheaply than the known products.

# Summary of the Invention

In view of the needs of the art, the present invention provides a composition comprising colloidal Fe<sub>3</sub>O<sub>4</sub> particles coated with a biotin-binding protein.

The present invention further provides a method of immobilising a biotinylated compound comprising incubating said biotinylated compound in solution in the presence of a composition of the present invention.

# **Brief Description of the Drawing**

Figure 1 shows an image of single-stranded and double-stranded PCR products run out on an agarose gel stained with Vistra Green.

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# **Detailed Description of the Preferred Embodiments**

Accordingly, in a first aspect of the present invention, there is provided a composition comprising colloidal Fe<sub>3</sub>O<sub>4</sub> particles coated with a biotin-binding protein. Suitably, the biotin-binding protein is avidin or streptavidin. In a particularly desirable embodiment, the biotin-binding protein is streptavidin.

It has been found that colloidal Fe<sub>3</sub>O<sub>4</sub> particles can be synthesised and that such particles can be coated with a biotin-binding protein such as streptavidin. Such coated particles have a high iron content (approximately 72%) aiding the speed and efficiency of magnetic separations. They also display excellent performance for the capture and solid-phase manipulation of biotinylated compounds such as biotinylated PCR product strands. Such particles are particularly suitable for automated processes.

Desirably, the Fe<sub>3</sub>O<sub>4</sub> particles in accordance with the first aspect of the invention are suspended in aqueous solution. Suitably, Fe<sub>3</sub>O<sub>4</sub> particles may be suspended in water or in an aqueous solution comprising phosphate at a concentration of less than 2mM or comprising NaOH at a concentration of less than 1mM. Other suitable aqueous solutions may comprise HCl at a concentration of less than 1mM, BSA at less than 100µg/ml, NaCl at less than 5M, dNTP at less than 1mM, urea at less than 8M or SDS at less than 1%.

The sizes of the particles will be highly dispersed and dependent on the solvent conditions. Particles are at their smallest effective size i.e. most disaggregated after repeated washing in deionised water.

In a second aspect of the invention, there is provided a method for synthesis of a composition in accordance with the first aspect, the method comprising incubating colloidal Fe<sub>3</sub>O<sub>4</sub> particles with a biotin-binding protein, preferably streptavidin or avidin and, most preferably, streptavidin.

In one embodiment of the second aspect, the method comprises the steps of:

- a) forming colloidal Fe<sub>3</sub>O<sub>4</sub> particles by mixing aqueous FeCl<sub>2</sub> with aqueous FeCl<sub>3</sub> and adding aliquots of the mixture to an alkaline solution;
- b) adding a biotin-binding protein.

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In a particularly desirable embodiment, the biotin-binding protein added in step b) is streptavidin.

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Suitably aqueous FeCl<sub>2</sub> is mixed with aqueous FeCl<sub>3</sub> in suitable proportions for the formation of Fe<sub>3</sub>O<sub>4</sub>. In one embodiment, aqueous FeCl<sub>2</sub> is mixed with aqueous FeCl<sub>3</sub> at a molar ratio of between 1:1.5 and 1:2, FeCl<sub>2</sub>: FeCl<sub>3</sub>, and preferably at a ratio of 1:1.5. In a particularly preferred embodiment, aqueous FeCl<sub>2</sub> may be in the form of FeCl<sub>2</sub>.4H<sub>2</sub>O and aqueous FeCl<sub>3</sub> may be in the form of FeCl<sub>3</sub>.6H<sub>2</sub>O. Suitably, the alkaline solution to which the mixture of FeCl<sub>2</sub> and FeCl<sub>3</sub> is added is an ammonia solution.

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The biotin-binding protein is desirably added in excess i.e. to provide an excess of biotin-binding protein compared to the number of available sites that can bind a biotin-binding protein. The number of available binding sites will be dependent on the available surface area of  $Fe_3O_4$  particles.

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In a third aspect of the invention, there is provided a method of immobilising a biotinylated compound comprising incubating said biotinylated compound in a solution in the presence of a composition in accordance with the first aspect.

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Suitable conditions for the binding of proteins such as avidin or streptavidin to biotin will be recognised by those skilled in the art. Preferably, binding of the protein to biotin occurs when the  $Fe_3O_4$  particles coated with a biotin-binding protein are incubated with the biotinylated compound at room temperature.

In one embodiment of the third aspect, the biotinylated compound is selected from a nucleic acid molecule, a protein or a peptide. Suitable nucleic acid molecules include double stranded or single stranded DNA, PCR products, oligonucleotides, RNA or PNA. Suitably, a protein or peptide may be an antibody or antibody fragment.

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In another embodiment, the biotinylated compound may be a linker compound such as a biotinylated linker arm containing a reactive group at the opposite end to the biotin. Suitable linker compounds include sulfosuccinimidyl-6-(biotinamido)hexanoate (Pierce) and (+) biotinyl-3-maleimidopropionamidyl-3,6-dioxaoctainediamine. The reactive group may subsequently be reacted to allow linkage to another compound, for example, to glutathione or a nickel chelating agent which can, in turn, be bound to a GST- or His-tagged compound.

In a yet another embodiment, the biotinylated compound and the composition are subsequently magnetically attracted to a surface and separated from said solution.

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The following examples are for illustration purposes only and should not be used in any way to limit the appended claims.

#### **EXAMPLE 1**

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## a) Synthesis of colloidal Fe<sub>3</sub>O<sub>4</sub> particles

4 g of FeCl<sub>2</sub>.4H<sub>2</sub>0 (Sigma, F-2130, lot #99F3495) were added to 30 ml of water (Elga, Spectrum, >18 M $\Omega$ ). 20 ml of 1 M HCl (AR/964 26897 pp62) were then added. 8.85 g of FeCl<sub>3</sub>.6H<sub>2</sub>0 (Aldrich, 20,792-6, lot #45469) were finally added to the above with stirring at room temperature until dissolved.

50x~1~ml aliquots of the acidified mixed iron chlorides were slowly added to 500~ml of water (Elga, Spectrum, >18 M $\Omega$ ) containing 25 ml of concentrated ammonia solution (BDH, AnalaR, 10012, lot #7198610M) with constant stirring to give an 8 mg/ml stock of Fe<sub>3</sub>O<sub>4</sub> in dilute ammonia solution.

250 ml of the 8 mg/ml stock of Fe<sub>3</sub>O<sub>4</sub> in dilute ammonia solution was allowed to settle under gravity and the supernatant was carefully decanted until the volume was 100 ml (giving a 20 mg/ml Fe<sub>3</sub>O<sub>4</sub> stock in dilute ammonia solution).

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2x 50 ml aliquots of the 20 mg/ml Fe<sub>3</sub>O<sub>4</sub> in dilute ammonia solution were placed in 50 ml Falcon tubes. The Fe<sub>3</sub>O<sub>4</sub> particles were washed twice with 50 ml of water (Elga, Spectrum, >18 M $\Omega$ ) using a pair of magnetic Dynal MPC-1 separators (Dynal, product #12001) to give a 20 mg/ml aqueous stock of colloidal Fe<sub>3</sub>O<sub>4</sub> particles.

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# b) Streptavidin coating of colloidal Fe<sub>3</sub>O<sub>4</sub> particles

5 mg of streptavidin (Sigma, S-4762, lot #27H6824) was taken up in 1.92 ml of water to give a 2.6 mg/ml stock (stored at 4°C). 67  $\mu$ l of 2.6 mg/ml streptavidin were added to 10 ml of the 20 mg/ml aqueous stock of colloidal Fe<sub>3</sub>O<sub>4</sub> particles followed by rolling overnight at 4°C.

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After overnight incubation, samples were washed twice in 10 ml of water. Particles were then resuspended in 10 ml of water. Particles were stored at 4°C.

#### **EXAMPLE 2**

Probing the linkage between the Fe<sub>3</sub>O<sub>4</sub> particles and streptavidin to various chemical treatments

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In order to probe the sensitivity of the linkage between the  $Fe_3O_4$  particles and streptavidin to various chemical treatments, the streptavidin-coated colloidal  $Fe_3O_4$  particles were pre-treated in 20  $\mu$ l at 20 mg/ml for 1 hour at 4°C in the solutions shown in Table 1:

Table 1. Solutions Used for Samples

1 Water 2 Water 3 200 mM phosphate buffer (pH 7.4) 4 20 mM phosphate buffer (pH 7.4) 5 2 mM phosphate buffer (pH 7.4) 6 200 μM phosphate buffer (pH 7.4) 7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea 27 4 M urea	Sample	Solution
3 200 mM phosphate buffer (pH 7.4) 4 20 mM phosphate buffer (pH 7.4) 5 2 mM phosphate buffer (pH 7.4) 6 200 μM phosphate buffer (pH 7.4) 7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	1	Water
4 20 mM phosphate buffer (pH 7.4) 5 2 mM phosphate buffer (pH 7.4) 6 200 μM phosphate buffer (pH 7.4) 7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	2	Water
2 mM phosphate buffer (pH 7.4) 6 200 μM phosphate buffer (pH 7.4) 7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 100 μg/ml BSA 22 1 mg/ml BSA 24 10 μg/ml BSA 25 8 M wrea 26 6 M wrea	3	200 mM phosphate buffer (pH 7.4)
6 200 μM phosphate buffer (pH 7.4) 7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	4	20 mM phosphate buffer (pH 7.4)
7 5 M NaCl 8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	5	2 mM phosphate buffer (pH 7.4)
8 500 mM NaCl 9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 100 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	6	200 μM phosphate buffer (pH 7.4)
9 50 mM NaCl 10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 100 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	7	5 M NaCl
10 5 mM NaCl 11 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	8	500 mM NaCl
11 1 1 M NaOH 12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	9	50 mM NaCl
12 100 mM NaOH 13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	10	5 mM NaCl
13 10 mM NaOH 14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	11	1 M NaOH
14 1 mM NaOH 15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	12	100 mM NaOH
15 1 M HCl 16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	13	10 mM NaOH
16 100 mM HCl 17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	14	1 mM NaOH
17 10 mM HCl 18 1 mM HCl 19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	15	1 M HCl
18	16	100 mM HCl
19 1 mM dNTPs 20 100 μM dNTPs 21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	17	10 mM HCl
20       100 μM dNTPs         21       10 mg/ml BSA         22       1 mg/ml BSA         23       100 μg/ml BSA         24       10 μg/ml BSA         25       8 M urea         26       6 M urea	18	1 mM HCl
21 10 mg/ml BSA 22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	19	1 mM dNTPs
22 1 mg/ml BSA 23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	20	100 μM dNTPs
23 100 μg/ml BSA 24 10 μg/ml BSA 25 8 M urea 26 6 M urea	21	10 mg/ml BSA
24 10 μg/ml BSA 25 8 M urea 26 6 M urea	22	1 mg/ml BSA
25 8 M urea 26 6 M urea	23	100 μg/ml BSA
26 6 M urea	24	10 μg/ml BSA
	25	8 M urea
27 4 M urea	26	6 M urea
	27	4 M urea

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28	2 M urea
29	10 % SDS
30	1 % SDS
31	0.1 % SDS
32	0.01 % SDS

After pre-treatment, the particles were washed twice in 500 µl of water and were then taken up in 100 µl of 20 mM tris-HCl (pH 7.4), 2 mM EDTA (pH 8.0), 2 M NaCl (i.e. at 4 mg/ml) ready for biotin capture of PCR product strands.

# PCR amplification

PCR reactions were carried out as described below:

(-40) Forward Strand Primer =

5' GTTTTCCCAGTCACGACG 3' (SEQ ID No. 1)

(-28) Reverse Strand Primer-with 5' biotin (batch number 3-5022-4/4) =

5' biotin-AGGAAACAGCTATGACCAT 3'

(SEQ ID No. 2)

Both primers were obtained from MWG Biotech GmbH with biotin labelling of the reverse strand primer by incorporation during synthesis.

target AM =

5'GTTTTCCCAGTCACGACGACCATGGTGCACCTGACTCCTGAGGAGAAGTCTGC CGTTACTGCCATGGTCATAGCTGTTTCCT 3' (SEQ ID No. 3)

reaction volume 100 μl

(-40) FSP(-28) RSP-with 5' biotin5 pmol per reaction

25 AM target 5 fmol per reaction

dNTP concentration

50 μM final

25 mM MgCl<sub>2</sub>

2 µl per reaction

units of Taq polymerase

2 U per reaction

5 25 cycles of

97°C for 1 minute

50°C for 2 minutes

72°C for 3 minutes

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followed by

72°C for 5 minutes

96x PCR reactions were carried out. After PCR amplification, samples were pooled and 100 µl aliquots were used for biotin capture assay.

## Capture and solid-phase manipulation of biotinylated PCR product strands

100 μl of the pooled PCR reaction was mixed with an equal volume of 4 mg/ml streptavidin-coated colloidal Fe<sub>3</sub>O<sub>4</sub> particles taken up in 20 mM tris-HCl (pH 7.4), 2 mM EDTA (pH 8.0), 2 M NaCl. The tube was incubated at room temperature for 30 minutes with mixing.

The streptavidin-coated colloidal Fe<sub>3</sub>O<sub>4</sub> particles were then washed with 500 μl of 10 mM tris-HCl (pH 7.4), 1 mM EDTA (pH 8.0), 1 M NaCl. Three more identical washes were performed.

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The washed streptavidin-coated colloidal Fe $_3O_4$  particles were finally incubated in 100  $\mu$ l of 0.1 M NaOH for 10 minutes at room temperature to denature double-stranded PCR products. The supernatant was removed and added to 100  $\mu$ l of 0.5 M HEPES.

Upon completion of the programme, 20 µl aliquots from 200 µl of PCR product single strands were mixed with 10 µl of 50 % glycerol AGE loading dye and electrophoresed on a 1.5 % agarose gel in 1x TBE.

The gel was stained for 60 min in 500 ml of 1x TBE containing 50 μl of Vistra Green (Amersham, RPN 5786, lot #3163-7).

The stained gel was imaged on a Fluorimager SI (LSRDNT1) with a 488 nm laser, 570 DF 30 filter and a PMT setting of 700 V.

## Results

The PCR product single strands prepared from the PCR reactions were run out on a gel next to double-stranded controls in order to assess the yield of single-stranded DNA prepared. Note that double-stranded DNA PCR products (2 µl of 1x PCR reaction) are loaded at 1/5th the amount of the single-stranded DNA PCR products (20 µl of 0.5x PCR reaction). The results of this analysis are shown in the gel image in Figure 1 in which the top row has dsDNA PCR product (A), samples 1-20, dsDNA PCR product (A) and the bottom row has dsDNA PCR product (A), samples 21-32, dsDNA PCR product (A).

As there is a large difference between the staining efficiency between double-stranded DNA (which stains well), and single-stranded DNA (which stains poorly) with the intercalating agent Vistra Green, some double-stranded DNA carry-over is visible in the gel image. Thus, the double-stranded DNA carry-over appears more marked. Some of this carryover can, however, be accounted for as the surface of the Fe<sub>3</sub>0<sub>4</sub> particles has a high affinity for compounds with phosphate groups and thus will bind PCR products. The

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binding is reversed by subsequent alkali treatment, whereupon single stranded material of both (+) and (-) sense is released, reanneals, and stains with Vistra Green.

The sensitivity of the linkage between uncoated Fe<sub>3</sub>O<sub>4</sub> particles and streptavidin to various chemical treatments has been investigated. The linkage is found to be sensitive to: phosphate concentrations greater than 2 mM, NaOH concentrations greater than 1 mM, HCl concentrations greater than 1 mM and BSA concentrations greater than 100 µg/ml. The linkage is, however, found to be resistant to: NaCl concentrations up to 5 M, dNTP concentrations up to 1 mM, urea concentrations up to 8 M and SDS concentrations up to 1%.

While the preferred embodiment of the present invention has been shown and described, it will be obvious in the art that changes and modifications may be made without departing from the teachings herein. The matter set forth in the foregoing description and accompanying figure is offered by way of illustration only and not as a limitation. Although a number of embodiments are described in detail in the above examples, the instant invention is not limited to such specific examples. The actual scope of the invention is intended to be defined in the following claims when viewed in their proper perspective based on the prior art.